





PRIME IN ACCORDANCE WITH ERA PROCESS SPECIFICATION No. 4004.

CHEMICAL CONVERSION COATING PER MIL-C-5541E CLASS 1A.

	NO	41228-301-045-001 PART NO.							COVER 13.5 x 9.5 x .00 NAME STOCK SIZE			2024-T3 QQ-A-250/5 MATERIAL MATL.SPEC ZONE		5 NE	
I	PROPRIE RIGHTS THESE DATA PROPRIETAL ERA AVIATION	NOT	RY TICE		1 .		MOL	UNLESS OTHERWISE SPECIFIED X.±.1 XX.±.03 XXX.±.010 ANGLES ±.1/2*	DRFTSMN CHECK STRESS	T. HA	RVILLE	12/23/93		OVER	
l	DISCLOSURE DUCTION, OF THESE DATA PURPOSE IS DEN WITHOU AUTHORIZATI ERA AVATI THE FOREGO NOT APP VENDOR	E, REPRO- IR USE OF A FOR AN' S FORBID- UT WRITTE TION FROM TION, INC. OING DOE PLY TO		O1		41228-301-037			PROJ. ENGR. HEAT TREAT	1\2	Æ	Era A	DWG. SIZE C Viation, Inc.	SCALE FULL DWG. NO. 41228-301-045	rev.